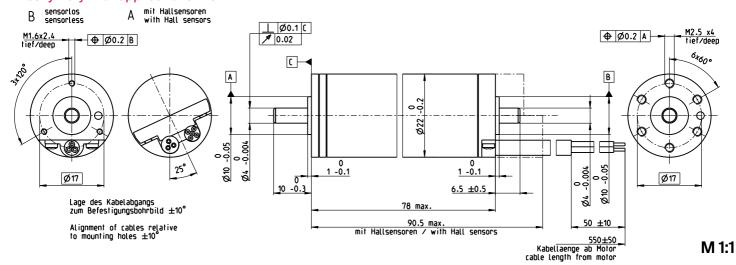
Heavy Duty - for applications in air



Part Numbers

Stock program Standard program Special program (on request)

A with Hall oan

A with Hall sensors		426448					
B sensorless		426449					
Motor Data							
Values at nominal voltage and ambient temperature °C		25	100	150	200		
1 Nominal voltage	V	48	48	48	48		
2 No load speed	rpm	13300	13600	13800	14100		
3 No load current	mA	63.9	53.4	54.9	56.5		
4 Nominal speed ¹⁾	rpm	11400	11700	12200	13200		
5 Nominal torque (max. continuous torque	e) ¹⁾ mNm	57.9	44	32.4	14.9		
6 Nominal current (max. continuous curre	nt) A	1.72	1.35	1.03	0.515		
7 Stall torque	mNm	460	346	295	256		
8 Stall current	Α	13.4	10.3	8.98	7.93		
9 Max. efficiency	%	87	86	85	84		
Characteristics							
10 Terminal resistance phase to phase	Ω	3.59	4.64	5.35	6.05		
11 Terminal inductance phase to phase	mH	0.626	0.626	0.626	0.626		
12 Torque constant	mNm/A	34.4	33.5	32.9	32.3		
13 Speed constant	rpm/V	278	285	290	296		
14 Speed / torque gradient	rpm/mNm	29	39.5	47.2	55.4		
15 Mechanical time constant	ms	2.31	3.16	3.77	4.43		
16 Rotor inertia	gcm ²	7.63	7.63	7.63	7.63		

¹⁾ Values for operation in thermal equilibrium.

Specificatio Thermal data 17 Thermal resistance housing-ambient 18 Thermal resistance winding-housing 912 K/W 0.92 K/W 19 Thermal time constant winding 5.84 s20 Thermal time constant motor 21 Ambient temperature 462 s -55...+200°C 22 Max. winding temperature +240°C

Mechanical data (preloaded ball bearings) 23 Max. speed 24 Axial play at axial load < 5 N 0 mm max. 0.14 mm > 5 N 25 Radial play preloaded 26 Max. axial load (dynamic) 27 Max. force for press fits (static) 8 N 98 N (static, shaft supported) 250 N 28 Max. radial load, 5 mm from flange 16 N Application

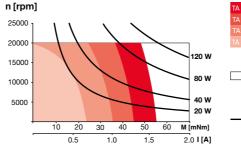
Other specifications 29 Number of pole pairs 30 Number of phases 31 Weight of motor 210 g

Connection A, motor cable PTFE (AWG 19) Motor winding 1 red black Motor winding 2 Motor winding 3 white

Connection A, sensors cable PTFE (AWG 24) V_{Hall} 4.5...24 V GND green blue Hall sensor 1 red

black Hall sensor 2 white Hall sensor 3 Connection B, motor cable PTFE (AWG 19)

Motor winding 1 Motor winding 2 red black white Motor winding 3 Wiring diagram for Hall sensors see p. 57 **Operating Range**



Continuous operation

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient. = Thermal limit.

Short term operation

The motor may be briefly overloaded (recurring).

Assigned power rating

General

extreme temperature applications

- vibration tested (according to MIL-STD810F/Jan2000 Fig. 514.5C-10)
- ultra-high vacuum applications (modifications necessary). low outgassing, can be baked out at 240°C

Aerospace

- gas turbine starter/generators for aircraft engines
- regulation of combustion engines

Oil & Gas Industry

oil, gas and geothermal wells Robotics

robotic exploration vehicles

Industry

- pumps and valves for liquid metal cooling systems/turbine fuel and steam control
- valve adjustment for gas and steam power plants

This motor contains leaded solder. It therefore does not fulfill the requirements for the permitted maximum concentration of hazardous substances in accordance with the EC directive 2011/65/EC (RoHS) for all applications. The motor may therefore only be used for devices that are not subject to this directive.